

Garant

Steel boring bar A.. PCLNL 95°, for indexable inserts CN., left-hand, Shank Ø / insert size: 32/12mm


Order data

Order number	250037 32/12
GTIN	4045197650245
Item class	21T

Technical description

Insert size	12 mm
Lever	259015 2
Shim punches pack	259047 2
ISO code toolholder	A32S PCLNR/L12
Shim	259031 2
Lever screw	259018 2
Centre offset L_3	22 mm
suitable indexable insert	CN.. 1204..
Shim pins pack	259044 2
Minimum pre-drill $\varnothing D_{min}$	40 mm
Overall length L	250 mm
Clamping height L_2	31 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	32 mm
Standard	DIN 8024
Application type	left-hand

Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Lever Type 2	259015 2
Lever screw Type 2	259018 2
Shim Type 2	259031 2
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 2 mm	674242 2